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#### 1. General product information

Description				
Product name and net contents:	Frozen edamame(unpeeled) 1kg			
General description:	Green or light green color			
Heuschen & Schrouff article number: (to be completed by H&S)				

#### 1.1 General requirements

Products must comply to EU standard, for further detail please read appendix II

#### 2. Product Composition

#### 2.1 Component list

Give the exact recipe before processing in declining order. Composite ingredients must be mentioned completely (e.g. breadcrumbs; water, yeast, wheat, salt). Give the full name of any additive, including technical additives used and the E-number.

Specify the raw material for vegetable oils, e.g. palm oil, starch, e.g. modified corn starch, hydrolyzed protein, e.g. hydrolyzed soya protein.

Add important and relevant information about the ingredients such as quality grading (e.g. rice grade AAA), processing method used (e.g. dried apricots, parboiled rice, irradiated herbs). Total quantity of all ingredients must be 100%.

Component list					
Ingredient		Quantity (%)	Country of origin		
Soy bean ( Edamame )		95%	China		
salt		5%	China		
Please check if the quantity is 100%	TOTAL	100%			

#### 2.2 Additives declaration

Additives declaration						
E-number	Name	Category / way of use				

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## 2.3 Ingredient declaration

Ad picture of the original artwork (Appendix I) of the export packaging or ad the artwork in a separate file.

#### 2.4 Alcohol, halal, vegetarians

Is the product free from alcohol?	Yes / No	If no, concentration:	%
Is the product free of artificial additives?	Yes / No		
(Colourings, flavourings, preservatives, etc.)			
Is this product Halal?	Yes / No	If yes, institution:	
Is it mentioned on the packaging?	Yes / No	Valid until:	
Is this product Kosher?	Yes / No	If yes, institution:	
Is it mentioned on the packaging?	Yes / No	Valid until:	
Is this product suitable for vegetarians?	Yes / No		
Is this product suitable for vegans?	Yes / No		
Is this product organic?	Yes / No		
Is this product part of a fair trade program?	Yes / No	Which program	

## 3 Storage, shelf life, Weight and Traceability Coding

## 3.1 Storage conditions, Shelf life and Weight

Storage conditions & shelf life					
Storage temperature (°C)	Target	Min	Max	Storage conditions:	
Storage temperature: (°C)	-18°C	-16°C	-20°C	Keep Frozen Store at-18°C	
Total shelf life: (months)			24 Max		

SECONDARY SHELF LIFE: Storage conditions & shelf life					
Starage town exetures (°C)	Target	Min	Max	Storage conditions:	
Storage temperature: (°C)	-18°C	-16°C	-20°C	Keep Frozen Store at-18°C	
Total shelf life: (days)		24	Max		

Weight: (consumer unit	Target	Min	Max	Solid products in a liquids in ml Comment
in gram/ml)	1kg	0.98kg	1.20kg	Solid products in g, liquids in ml, Comment
Drained weight: (gram)				(if applicable)

## 3.2 Code for traceability and code key

Codes			
Production code			
(example)			
Production code key			
(explanation production code)			



## 4. Allergens, GMO and Irradiation

#### 4.1 Allergen declaration

LeDa	Allergen	Recipe without	Recipe contains	May contain	Unknown
code		(Z) <b>No</b>	(M) Yes	(recipe without) (K)	(0)
	Legal allergens				
1.1	Wheat				
1.2	Rye				
1.3	Barley				
1.4	Oats				
1.5	Spelt				
1.6	Kamut				
1	*) Gluten				
2.0	Crustaceans				
3.0	Egg				
4.0	Fish				
5.0	Peanuts				
6.0	Soy		×		
7.0	Cow's milk				
8.1	Almonds				
8.2	Hazelnuts				
8.3	Walnuts				
8.4	Cashews				
8.5	Pecan nuts				
8.6	Brazil nuts				
8.7	Pistachio nuts				
8.8	Macadamia/ Queensland nuts				
8	*) Nuts				
9.0	Celery				
10.0	Mustard				
11.0	Sesame				
12.0	Sulpher dioxide and sulphites (E220 - E228) at concentrations				
	of more than 10 mg/kg or 10 mg/l, expressed as SO2				
13.0	Lupin				
14.0	Molluscs				
	Additional allergens	•	'		1
20.0	Lactose				
21.0	Cocoa				
22.0	Glutamate (E620 – E625)				
23.0	Chicken meat				
24.0	Coriander				
25.0	Corn/ maize				
26.0	Legumes /Pulses				
27.0	Beef				
28.0	Pork				
29.0	Carrot				

<sup>(\*)</sup> Only to be used in case of cross contamination (see explanation gluten and nuts in enclosure)

#### 4.2 Irradiation and Genetically Modified Organisms (GMO)

 $\underline{ Products \ containing \ irradiated \ ingredients \ or \ ingredients \ obtained \ from \ GMOs \ must \ be \ labelled \ as \ such. } }$ 

Irradiation and GMO	
Is this product (and all its ingredients) free from irradiation?	Yes / No
Does the product contain ingredients which are a risk for GMO (e.g. soy, maize, wheat, rice)?	Yes / No
Is this product (and all its ingredients) free from GMO? According to 1829/2003/EC and 1830/2003/EC	Yes / No



#### 5. Sensoric examination

Sensoric examination				
Appearance / colour:	High Quality Characteristic green, almost completely uniform throughout the sample.			
Taste:	Typical pleasant flavor, slightly sweet. No off flavor			
Odour:	Free from foreign smell			
Texture / consistency:	Typical. Tender, firm but not hard			

## 6. Chemical / Physical analysis

Please state chemical and physical values. The blank fields should be used for other relevant data for specific products. In "measuring frequency" the control frequency in the production shall be stated, e.g. 2 times / day. Also state the method in use.

Chemical / physical analysis							
	Target	Min	Max	UoM	Method	Measuring Freq.	
PH				Value			
Brix				° Brix			
Dry matter				%			
Salt	5	3	7	%			
Aluminum				mg/kg			
Water activity				Value			
Toxins (if applicable)				mg/kg			
* Also known as aqueous	activity coefficie	nt	<u>'</u>	<u> </u>		<u>'</u>	

#### 7. Product defects

Product defects			
Defect	UoM	Defect	UoM
Foreign material (product inherent)	0%	Fluid / drip / glaze	0%
Foreign material (not product inherent)	0%	Damaged products	0%
Sand	0%	Percentage of remaining variances	0%

## 8. Microbiological analysis

Give microbiological values at "best before date" -BBD-. (\*) M= the upper acceptable concentration of a test organism. A count above M for any sample unit is unacceptable. In sampling frequency" the control frequency in the production shall be stated, e.g. 2 times / day. Also state the used method.

Microbiological analysis				
Micro-organism	M (*)	UoM	Method	Sampling frequency
Total aerobic plate count	$5\times10^5$	cfu/g	NF V08-051(PCA,72h.30°C)	
Enterobacteriaceae		cfu/g		
Coliforms	$1\times10^3$	cfu/g	NF,V08-050(VRB,24h,37°C)	
Faecal coliforms		cfu/g		
Bacillus cereus		cfu/g		
Staphylococcus aureus	Absent	cfu/g	NF V 08-057-1(BP,48h,37°C)	
Salmonella	Absent	cfu/25g	BPW/DIASSALM/ML CB/API	
Listeria monocytogenes	Absent	cfu/g	TSB/UVMI+II/PALCAM/API	
Clostridium perfringens		cfu/g		
Yeasts	1×10 <sup>3</sup>	cfu/g	XP V 08-059(OGYE,120h,25°C)	
Moulds		cfu/g		

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Is the analysing firm ISO 17025 or (EN 45001 for EU) qualified?	Yes	/ No
Is the analysing firm ISO 9001:2000 qualified?	Yes	/ No

## 9. Nutrition declaration

Liquid products in ml, solid products in	Liquid	products	in ml	. solid	products in a
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Nutritional Values (per 100g /100ml*)				
Property	Value	UoM		
Energy*	517	KJ	☐ Per 100g	☐ Per 100ml
Energy*	123	Kcal	☐ Raw (unprepared)	☐ Prepared product
Fat*	5	gram	<b>I</b>	
-saturated fat *	5	gram	According to cooking in on the package. If the i	
-mono unsaturated fat		gram	has been filled in for p	repared product, then
-poly unsaturated fat		gram	pls. fill in correct instru	-
-cholesterol		gram	These instructions have the label as well.	e to be mentioned on
-trans fat		gram		
-salatrims		gram		
Carbohydrates*	10.8	gram		
-sugars*	0	gram		
-polyoles		gram		
-erytritol		gram		
-starch		gram		
Fibre	2.4	gram		
Organic acids		gram		
Alcohol		gram		
Protein*	13.1	gram		
Salt* (=sodium x 2.5)	5	gram	Is the salt content exclusively of naturally occurri	•
Other values (than per 100g / 100ml) are not allow these values are mandatory according To EU 11	•		Yes / No	

Vitamins and Minerals (aplicable if mentioned on original packaging				
Vitamins and Minerals	Amount	UoM	% of recommended daily intake according to EU 1169/2011	

How are the nutritional values obtained?	Analysed by certificied laboratorium
(literature/ calculated/ analysed by certificied	
laboratorium)	

# 10. Metal detection and process description

Metal detection		
Is the product metal detected?	Yes / no	

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11	fyes, detection limits:	Ferrous	2.5mm	Non Ferrous	3.0mm	Stainless steel	2.5mm

Describe the production process (process flowchart) and mention the critical control points of the process. Complete the CCP list:

Process descripton	
Please add process discription in this area or add the process discription as an appendix Raw Material Receipt QA Check →Select out leaves, branches of soy bean and foreign materials by fan machine→Wash→Second wash→	CCP 1:
	CCP2:
Blanching/cooking ( <b>Temperature 98C</b> ) →cooling→Second cooking→Make the water lost and lift to the entrance of IQF machine→	
Individual Quick Freezing under-35 $^{\circ}$ C $\rightarrow$ Weight and pack into carton (semi-products) $\rightarrow$ Stored in cold storages (for final packing) $\rightarrow$	CCP3:
Hand picking on the table and packing (retail packing )into export carton in packing room→	CCP:
Metal Detection→Cold Storage under -22°C for one day min→	
Container loading and ship out under -18 $^{\circ}\mathrm{C}$ or below	

## 11. Packaging and labeling

#### 11.1 Preservation of consumer packaging

Packaging material and P	reservation			
Packaging according to:	Packaging according to: Regulation (EC) No 10/2011		Yes / No	
	Regulation (EC) No 321/2011		If yes, add test rapport	
Regulation (EC)No1282/2011		No1282/2011		
Atmosphere packing		Yes / No		
- if yes, which method is	used?			
Gas packing		Yes / No	/es / No	

Yes / No, if yes time /temperature combination:

Yes / No, if yes time /temperature combination:

Yes / No

Yes / No

## 11.2 Method of preparation

- which kind is used (e.g. oxygen absorber/

- if yes, which gasses are used?

Vacuum packing

Active packaging

silica / other sorbents.)

Pasteurized Sterilised

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Describe how consumers must prepare the product. (Cooking instructions). If the nutritional values have been indicated for the prepared product, then these instructions are obligatory and have to be printed on the label.



#### **Appendix I**

#### **Appendix II**

The product must apply to the following (GMP, HACCP) general properties.

#### The product must be:

- produced with food additives which are allowed according to council directive (EC) No 95/2, the commission directive (EC) No 95/45 and regulation (EC) No 1333/2008
- at least the net weight must be mentioned on the packaging.
- free of pathogens, toxins of pathogens, and pathogen viruses, including protozoa of parasites and must comply with commission regulation (EC) No 2073/2005
- free of GMO ingredients according to Regulation (EC) No 1829/2003 and Regulation (EC) No 1830/2003.
- packed in non-migrate able packaging's. Regulation (EC) No 10/2011 and regulation (EC) No 321/2011
- free of residues of chemicals like cleaning agents and lubricants.
- free of pesticides, heavy metals.
- free of irradiated ingredients.
- comply with the maximum levels for nitrate, aflatoxins, ochratoxin A, patulin, deoxynivalenol, zearalenone, fumonisins, T-2 and HT-2 toxin, lead, cadmium, mercury, tin (inorganic), 3-mcpd, Dioxins, PCBs and Benzo(a)pyrene according to commission regulation (EC) No 1881/2006
- comply with legislation on biogenic aminos.
- free of harmful foreign bodies such as wood, glass, metal, plastic, etc.
- free of pest or damage by pest (insects and rodents).
- free of illegal colourings (sudan red, etc.).