

1. General product information

Description	
Product name and net contents:	Yakitori Sauce
General description:	Brown Dark
Heuschen & Schrouff article number:	
(to be completed by H&S)	

1.1 General requirements

Products must comply to EU standard, for further detail please read appendix II

2. Product Composition

2.1 Component list

Give the exact recipe before processing in declining order. Composite ingredients must be mentioned completely (e.g. breadcrumbs; water, yeast, wheat, salt). Give the full name of any additive, including technical additives used and the E-number.

Specify the raw material for vegetable oils, e.g. palm oil, starch, e.g. modified corn starch, hydrolyzed protein, e.g. hydrolyzed soya protein.

Add important and relevant information about the ingredients such as quality grading (e.g. rice grade AAA), processing method used (e.g. dried apricots,

parboiled rice, irradiated herbs). Total quantity of all ingredients must be 100%.

Ingredient	Quantity (%)	Country of origin
Soy Sauce (Soybean 31%, Wheat 11%, Salt Water 5.5%)	35.0	Thailand
Sugar	25.0	Thailand
Fructose Syrup	15.0	Thailand
Water	12.2	Thailand
Salt	5.0	Thailand
Distilled Vinegar 10%	5.0	Thailand
Modified Corn Starch (E 1422)	2.0	Australia
Natural Colour , Caramel (E 150a)	0.5	USA
Stabilizer (E 415)	0.1	France
Citric acid (E 330)	0.1	China
Smoke Flavour (Natural Identical Flavour)	0.1	Singapore
Please check if the quantity is 100%	TOTAL 100%	

2.2 Additives declaration

dditives declaration						
E-number	Name	Category / way of use				
E 1422	Modified Corn Starch	Thickener				
E 150a	Caramel Color	Coloring				
E 415	Xanthan Gum	Stabilizer				
E 330	Citric Acid	Acidified				



2.3 Ingredient declaration

Ad picture of the original artwork (Appendix I) of the export packaging or ad the artwork in a separate file.

2.4 Alcohol, halal, vegetarians

Is the product free from alcohol?	Yes / No	If no, concentration:	%
Is the product free of artificial additives?	Yes / No		
(Colourings, flavourings, preservatives, etc.)		<u> </u>	
Is this product Halal?	Yes / No	If yes, institution:	
Is it mentioned on the packaging?	Yes / No	Valid until:	
Is this product Kosher?	Yes / No	If yes, institution:	
Is it mentioned on the packaging?	Yes / No	Valid until:	
Is this product suitable for vegetarians?	Yes / No		
Is this product suitable for vegans?	Yes / No		
Is this product organic?	Yes / No		
Is this product part of a fair trade program?	Yes / No	Which program	

3 Storage, shelf life, Weight and Traceability Coding

3.1 Storage conditions, Shelf life and Weight

Storage conditions & shelf	life			
Storage temperature: (°C)	Target	Min	Max	Storage conditions:
	30	-	-	Room Temperature
Total shelf life: (months)	18		Max	

SECONDARY SHELF LIFE: St	orage cond	ditions & sl	nelf life	
Storage temperature: (°C)	Target	Min	Max	Storage conditions:
storage temperature: (c)	5	-	10	
Total shelf life: (days)	14		Max	

Weight: (consumer unit in	Target	Min	Max	Calidanada
gram/ml)	1,000	1,000	-	Solid products in g, liquids in ml, Comment
Drained weight: (gram)		-	-	(if applicable)

3.2 Code for traceability and code key

Codes						
Production code	Х	X	XX	Х	XXX	X
(example)						
Production code key (explanation production code)		Month	Day	Running batch	Product	plant



4. Allergens, GMO and Irradiation

4.1 Allergen declaration

LeDa code	Allergen	Recipe without (2)/ No	Recipe contains (M) Yes	May contain (recipe without) (K)	Unknown (0)
	Legal allergens				
1.1	Wheat	□,	Ø		
1.2	Rye	Ø,	0	П	0
1.3	Barley	<u>Q</u> .	О		
1.4	Oats	ø,			
1.5	Spelt	1			
1.6	Kamut	78			
1	*) Gluten				
2.0	Crustaceans	ø,	О	а	
3.0	Egg	Ø,		0	
4.0	Fish	Ø,		0	
5.0	Peanuts	Ø			
6.0	Sov	ر□	Ø		
7.0	Cow's milk	Ø,	đ		0
8.1	Almonds	ø,	0		
8.2	Hazelnuts	Ø,			
8.3	Walnuts	Ø,			
8.4	Cashews	· Ø,		О	
8.5	Pecan nuts				
8.6	Brazil nuts	Ø,		0	
8.7	Pistachio nuts	Ø,			0
8.8	Macadamia/ Queensland nuts	ď	0		O
8	*) Nuts	,			
9.0	Celery	Ø,			
10.0	Mustard	Ø,			
11.0	Sesame	d,		О	
12.0	Sulpher dioxide and sulphites (E220 - E228) at concentrations	ď			
	of more than 10 mg/kg or 10 mg/l, expressed as SO2	,			
13.0	Lupin	 Ø,			
14.0	Molluscs	Ø			
	Additional allergens				
20.0	Lactose	Ø,			
21.0	Cocoa			٥	
22.0	Glutamate (E620 – E625)	Ø		٥	
23.0	Chicken meat	ď	σ		
24.0	Coriander	ď	Π,		
25.0	Corn/ maize	<u> </u>	Ø		
26.0	Legumes /Pulses	d ,		G	
27.0	Beef	Z,			
28.0	Pork	d,			
29.0	Carrot	ď	đ		

^(*) Only to be used in case of cross contamination (see explanation gluten and nuts in enclosure)

4.2 Irradiation and Genetically Modified Organisms (GMO)

 $\underline{ Products\ containing\ irradiated\ ingredients\ or\ ingredients\ obtained\ from\ \underline{ GMOs\ must\ be\ labelled\ as\ } such.}$

Irradiation and GMO	
Is this product (and all its ingredients) free from irradiation?	Yes / No
Does the product contain ingredients which are a risk for GMO (e.g. soy, maize, wheat, rice)?	Yes / No
Is this product (and all its ingradients) free from GMO2 According to 1829/2003/FC and 1830/2003/FC	Yes / No



5. Sensoric examination

Sensoric examination	
Appearance / colour:	Brown Dark
Taste:	Salt and a little sweet
Odour:	Yakitori Flavour
Texture / consistency:	

6. Chemical / Physical analysis

Please state chemical and physical values. The blank fields should be used for other relevant data for specific products. In "measuring frequency" the control frequency in the production shall be stated, e.g. 2 times / day. Also state the method in use.

alysis	5 A:		T	T	
rarget	iviin	iviax	UOIVI	Method	Measuring Freq.
3.5	3.0	4.0	Value	pH Meter	Every Batch
45	40	50	° Brix	Refractometer	Every Batch
-	_	-	%	-	-
8.0	7.0	9.0	%	AOAC Official Method (2012)	Every Batch
_	-	_	mg/kg	-	
_	-	-		-	-
_	-	_	mg/kg	-	
	45 -	3.5 3.0 45 40 	3.5 3.0 4.0 45 40 50 	3.5 3.0 4.0 Value 45 40 50 °Brix % 8.0 7.0 9.0 % mg/kg Value	3.5 3.0 4.0 Value pH Meter 45 40 50 °Brix Refractometer % 8.0 7.0 9.0 % AOAC Official Method (2012) mg/kg - Value -

7. Product defects

Product defects	4		
Defect	UoM	Defect	UoM
Foreign material (product inherent)	0%	Fluid / drip / glaze	0%
Foreign material (not product inherent)	·	Damaged products	0%
Sand	0%	Percentage of remaining variances	0%

8. Microbiological analysis

Give microbiological values at "best before date" -BBD-. (*) M= the upper acceptable concentration of a test organism. A count above M for any sample unit is unacceptable. In sampling frequency" the control frequency in the production shall be stated, e.g. 2 times / day. Also state the used method.

Microbiological analysis	The state of the s		,g. 2 mics /	uay. Also state the used method.
Micro-organism	M (*)	UoM	Method	Sampling frequency
Total aerobic plate count	<10000	cfu/g	BAM (2001)	Every Batch
Enterobacteriaceae	-	cfu/g	-	-
Coliforms	<3	MPN/g	BAM (2002)	Every Batch
Faecal coliforms	-	cfu/g	-	-
Bacillus cereus	<10	cfu/g	BAM (2001)	Every Year
Staphylococcus aureus	Not detected	cfu/0.1g	BAM (2001)	Every Year
Salmonella	Not detected	cfu/25g	BAM (2003)	Every Year
Listeria monocytogenes	-	cfu/g	-	-
Clostridium perfringens	Not detected	cfu/0.1g	BAM (2001)	Every Year
Yeasts	<10	cfu/g	BAM (2001)	Every Batch
Moulds	<10	cfu/g	BAM (2001)	Every Batch

Is the analysing firm ISO 17025 or (EN 45001 for EU) qualified?	Yes / No
Is the analysing firm ISO 9001:2000 qualified?	Yes / No



9. Nutrition declaration

Liquid products in ml, solid products in g	Liquid	products	in ml	, solid	proc	lucts	in g
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al Values (per 100g/100ml*)		<u> </u>		
	Value	UoM	, , ,, ,, ,,	
	777	KJ	☐ Per 100g	☐ Per 100ml
	183	Kcal	☐ Raw (unprepared)	☐ Prepared produc
	0.5	gram		
saturated fat *	0.2	gram	According to cooking ir on the package. If the r	
mono unsaturated fat	0.13	gram	has been filled in for pr	epared product, the
poly unsaturated fat	0.17	gram	pls. fill in correct instru These instructions have	
cholesterol	Not Detected	gram	the label as well.	
trans fat	Not Detected	gram		
salatrims	-	gram		
rates*	42.8	gram		
sugars*	40.23	gram		
polyoles	••	gram		
erytritol	**	gram		
starch		gram		
	0.1	gram		
cids	-	gram		
	••	gram		
	1.8	gram		
(=sodium x 2.5	11.45	gram	is the salt content exclusively	
(=sodium x 2.5 s (than per 100g / 100ml) are not a es are mandatory according To EU 2	11,45 owed in EU legislation!	1		is the salt content exclusively of naturally occurri

Vitamins and Minerals (aplicable	if mentioned on original	packaging	
Vitamins and Minerals	Amount	UoM	% of recommended daily intake according to EU 1169/2011
-	-	₩	•
-			*

How are the nutritional values obtained?	
(literature/ calculated/ analysed by certificied	
laboratorium)	



10. Metal detection and process description

Metal detection		The state of the s			- M
Is the product metal detected?	Yes / <u>no</u>				
If yes, detection limits:	Ferrous		Non Ferrous	Stainless steel	

Describe the production process (process flowchart) and mention the critical control points of the process. Complete the CCP list: Process description Please add process discription in this area or add the process discription as an appendix CCP 1: Pasteurization 90°C – 95°C,15 – 30 min **INGREDIENTS** CCP2: **MIXING** CCP3: CCP...: PASTEURIZATION 90 0 C - 95 0 C, 15 - 30 min **BOTTLING COOLING DRYING PACKING**

Product specification 2013

H&SALG RF 02/01.001/ed:J



11. Packaging and labeling

11.1 Preservation of consumer packaging

Packaging material and P	reservation	
Packaging according to:	Regulation (EC) No 10/2011	Yes / No
"	Regulation (EC) No 321/2011	If yes, add test rapport
	Regulation (EC)No1282/2011	

Atmosphere packing	Yes / No
- if yes, which method is used?	
Gas packing	Yes / No
- if yes, which gasses are used?	
Vacuum packing	Yes / No
Pasteurized	Yes / No, if yes time /temperature combination: 15 – 30 min, 90°C – 95°C,
Sterilised	Yes / No, if yes time /temperature combination:
Active packaging	Yes / No
- which kind is used (e.g. oxygen absorber/ silica / other sorbents.)	

11.2 Method of preparation

Describe how consumers must prepare the product. (Cooking instructions). If the nutritional values have been indicated
for the prepared product, then these instructions are obligatory and have to be printed on the label.
Simply add a few drops to all dishes to improve instantly the flavour of good foods.



Appendix I

Appendix II

The product must apply to the following (GMP, HACCP) general properties.

The product must be:

- produced with food additives which are allowed according to council directive (EC) No 95/2, the commission directive (EC) No 95/45 and regulation (EC) No 1333/2008
- at least the net weight must be mentioned on the packaging.
- free of pathogens, toxins of pathogens, and pathogen viruses, including protozoa of parasites and must comply with commission regulation (EC) No 2073/2005
- free of GMO ingredients according to Regulation (EC) No 1829/2003 and Regulation (EC) No 1830/2003.
- packed in non-migrate able packaging's. Regulation (EC) No 10/2011 and regulation (EC) No 321/2011
- free of residues of chemicals like cleaning agents and lubricants.
- free of pesticides, heavy metals.
- free of irradiated ingredients.
- comply with the maximum levels for nitrate, aflatoxins, ochratoxin A, patulin, deoxynivalenol, zearalenone, fumonisins, T-2 and HT-2 toxin, lead, cadmium, mercury, tin (inorganic), 3-mcpd, Dioxins, PCBs and Benzo(a)pyrene according to commission regulation (EC) No 1881/2006
- comply with legislation on biogenic aminos.
- free of harmful foreign bodies such as wood, glass, metal, plastic, etc.
- free of pest or damage by pest (insects and rodents).
- free of illegal colourings (sudan red, etc.).