Product specification

Heuschen & Schrouff OFT b.v.

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1. General product information

Description	
Product name &	Marinade for Korean Barbecue Meat Bulgogi
weight consumer unit	50g
General description:	Marinade for meat
Heuschen & Schrouff	15331
article number:	

1.1 General requirements

The product must apply to the following (GMP, HACCP) general properties.

The product must be:

- at least the net weight, which is mentioned on the packaging.
- produced with food additives which are allowed according to Council Directive 95/2/EC and the Commission Directive 95/45/EC.
- free of pathogens, toxins of pathogens, and pathogen viruses, including protozoa of parasites.
- free of residues of chemicals like cleaning agents and lubricants.
- free of irradiated ingredients.
- free of GMO ingredients.
- packed in non-migrateable packagings.
- free of any kind of dioxins and PAH's.
- free of pesticides, heavy metals.
- free of mycotoxins and biogenic aminos.
- free of harmful foreign bodies such as wood, glass, metal, plastic, etc.
- free of pest or damage by pest (insects and rodents).
- free of illegal colourings.

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2. Product Composition

2.1 Component list

Give the exact recipe before processsing in declining order. Composite ingredients must be mentioned completely (e.g. breadcrumbs; water yeast, wheat, salt). Give the full name of any additive, including technical additives used and the E-number.

Specify the raw material for vegetable oils, e.g. palm oil, starch, e.g. modified corn starch, hydrolyzed protein, e.g. hydrolyzed soya protein. Add important and relevant information about the ingredients such as Quality grading (e.g. rice grade AAA), processing method used (e.g. dried apricots, parboiled rice, irradiated herbs). Total quantity of all ingredients must be 100%.

Component list		
Ingredient	Quantity (%)	Country of origin
Sugar		Thailand
Soy sauce (water, soybean, salt, sugar, wheat flour)		Thailand
Garlic		Thailand
Sesaem oil		Thailand
Onion		Thailand
Ginger		Thailand
Black pepper		Thailand
	Marie 1	
Please check if the quantity is 100%TOTAL	100%	

2.2 Additives declaration

ditives declaration E-number	Name	Category / way of use		

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2.3 Ingredient declaration

e mentionend in the declara ngredient declaration							
Sugar, soy sauce (wat	er, soybe	an, salt,	sugar,	wheat flour), g	garlic, sesame o	il, onion, gin	ger, black pepper.
.4 Alcohol,	, halal,	vegeta	ırians				
		<u> </u>	1.4			400 900 9	
s the product free from	n alcohol?	? 	Yes	3	Concentra	ation:	%
s this product Halal?			Yes				
s this product suitable	for veget	arians?	Yes	,			
_		•			raceability	Coding	
s.1 Storage Storage conditions & s	condit	ions, S	Shelf I	ife and Wei	_		
8.1 Storage Storage conditions & s	condit helf life Target	ions, S Min	Shelf I	ife and Wei	_	Commer	
Storage Storage conditions & s Storage temperature:	condit helf life Target 25	ions, S Mîn 25	Shelf I Max 30	UoM °C	ght	Commer	
Storage Storage conditions & s Storage temperature:	condit helf life Target 25	ions, S Mîn 25	Shelf I Max 30	UoM °C	_	Commer	
Storage Storage Storage conditions & s Storage temperature:	condit helf life Target 25	ions, S Mîn 25	Shelf I Max 30	UoM °C	ght	Commer	nt
Storage Conditions & s Storage temperature: Storage conditions:	condition in the state of the s	Min 25 vay from	Max 30 direct s	UoM °C sunlight and st	ght	Commer olace.	nt
.1 Storage Storage conditions & s Storage temperature: Storage conditions: Total shelf life	condition in the condit	Min 25 vay from	Max 30 direct s	UoM °C sunlight and st	ght	Commer olace.	nt
Storage Storage Conditions & Storage conditions & Storage temperature: Storage conditions: Total shelf life Weight (content Consumer	condition in the state of the s	Min 25 way from Min 24	Max 30 direct s Max 27	UoM °C sunlight and st	ght	Commer	nt
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Storage conditions & s Storage temperature: Storage conditions: Total shelf life Weight	conditional conditions and conditions are conditional conditions. Target and conditions are conditional conditions. Target and conditions are conditional conditions. Target are conditional conditions. Target are conditions are conditional conditions. Target are conditions are conditional conditions. Target are conditions are conditional conditions. Target are conditional conditions are conditional conditions. Target are conditional conditions. Target are conditional conditions are conditional conditional conditions. Target are conditional conditional conditions are conditional conditional conditional conditions. Target are conditional c	Min 25 way from Min 24 Min 50	Max 30 direct s Max 27 Max 58	UoM °C sunlight and st UoM months UoM gram / ml	ight ore in cool dry p	Commer olace.	nt
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Storage Storage Conditions & s Storage temperature: Storage conditions: Storage conditions: Total shelf life Weight (content Consumer unit) Drained weight S.2 Code for Codes	condition in the following state of the follo	Min 25 vay from Min 24 Min 50 -	Max 30 direct s Max 27 Max 58 -	UoM °C sunlight and st UoM months UoM gram / ml gram	ight ore in cool dry p	Commer olace.	nt
Storage Conditions & Storage conditions & Storage temperature: Storage conditions: Total shelf life Weight (content Consumer unit) Drained weight	condition in the following state of the follo	Min 25 vay from Min 24 Min 50 -	Max 30 direct s Max 27 Max 58 -	UoM °C sunlight and st UoM months UoM gram / ml gram	ore in cool dry p	Commer olace.	nt

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4. Allergens, GMO and Irradiation

4.1 Allergen declaration

Presence of allergens

LeDa code	GS1 code	Allergen	Recipe without (Z)	Recipe contains (M)	May contain (and recipe	Unknown (O)
-69/49/769	66. 666. 446	Legal allergens	(2)	(IVI)	without) (K) Use in the	Use in the
		Legal allergens			same line	same factory
1.1	UW	Wheat		Yes- from soy	Yes	Yes
				sauce		
1.2	NR	Rye	Yes	No		
1.3	GB	Barley	Yes	No		
1.4	GO	Oats	Yes	No		
1.5	GS	Spelt	Yes	No		
1.6	GK	Kamut	Yes	No		
1	AW	*) Gluten			Yes	Yes
2.0	AC	Crustaceans	Yes	No		
3.0	AE	Egg	Yes	No		
4.0	AF	Fish		No		Yes
5.0	AP	Peanuts	Yes	No		
6.0	AY	Soy		No		
7.0	AM	Cow's milk	Yes	No		
8.1	SA	Almonds	Yeş	No		
8.2	SH	Hazelnuts	Yes	No		
8.3	SW	Walnuts	Yes	No		
8.4	SC	Cashews	Yes	No		
8.5	SP	Pecan nuts	Yes	No		
8.6	SR	Brazil nuts	Yes	No		
8.7	ST	Pistachio nuts	Yes	No		
8.8	SM	Macadamia/ Queensland nuts	Yes	No		
8	AN	*) Nuts				Yes
9.0	BC	Celery		No		Yes
10.0	BM	Mustard		No		Yes
11.0	AS	Sesame		Yes- sesame		Yes
				oil		
12.0	AU	Sulpher dioxide and sulphites (E220 -	Yes	No		
		E228) at concentrations of more than 10	1			
		mg/kg or 10 mg/l, expressed as SO2				
13.0	NL	Lupin	Yes	No		
14.0	UM	Molluscs		No		Yes
		Additional allergens				
20.0	ML	Lactose	Yes	No No		
21.0	NC	Cocoa	Yes	No		
22.0	MG	Glutamate (E620 – E625)		No		Yes
23.0	MK	Chicken meat	Yes	No		
24.0	NK	Coriander		No		Yes
25.0	NM	Corn/ maize	Yes	No		
26.0	NP	Legumes /Pulses	Yes	No		
27.0	MC	Beef	Yes	No		
28.0	MP	Pork	Yes	No		
29.0	NW	Carrot		No		Yes

^(*) Only to be used in case of cross contamination (see explanation gluten and nuts in enclosure)

M / Recipe contains: The product contains the substance listed as an ingredient - or the substance is present in an ingredient - according to the method of preparation. The product will not be included in the proprietary brand list concerned.

Z / Recipe without: The product contains none of the substance mentioned according to the method of preparation. The product will be included in the proprietary brand list concerned.

K / May contain: The product may contain the substance mentioned because of cross-contamination (and recipe without) (see below). The product will be included in the proprietary brand list concerned but will be marked.

O / Unknown: There is insufficient data available concerning the presence of the substance in the product. The product will not be included in the proprietary brand list concerned.

N / Not entered: Nothing has been entered concerning the substance mentioned. This happens automatically if you do not choose one of the four other options. The product will not be included in the proprietary brand list concerned

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4.2 Irradiation and Genetically Modified Organisms (GMO)

Products containing irradiated ingredients or ingredients obtained from GMOs must be labeled as such.	
Irradiation and GMO	5.42 Sept. 2005 - 5.15 Sept. 1
Is this product (and all it's ingredients) free from irradiation?	Yes
Does the product contains ingredients which are a risk for GMO (e.g. soy, maize, wheat,	Yes
rice)?	
Is this product free from GMO?	Yes

Sensoric examination 5.

Sensoric examination	
Appearance / colour:	Brownish black paste with pepper particulates
Taste:	Savoury sweet
Odour:	-
Texture / consistency:	Thick

Chemical / Physical analysis 6.

Please state chemical and physical values. The blank fields should be used for other relevant data. In "measuring frequency" the control frequency in the production shall be stated, e.g. 2 times / day. Also state the method in use.

	Target	Min	Max	UoM	Method	Measuring frequency
pH (100%) at 25-30°C	and the state of t	5.0	6.2	Value	pH meter	Every batch
Brix (100%) at 25-30°C		45	55	° Brix	Refractometer	Every batch
Salt		3.8	5	%	Salt Analyser	Every batch

Product defects 7.

Defect	UoM
Foreign material (product inherent)	%
Foreign material (not product inherent)	9/
Sand	%
Fluid / drip / glaze	9/
Damaged products	9/
Percentage of remaining variances	9/

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Microbiological analysis 8.

Give microbiological values at "best before date" -BBD-. (*) M= the upper acceptable concentration of a test organism. A count above M for any sample unit is unacceptable. In sampling frequency" the control frequency in the production shall be stated, e.g. 2 times / day. Also state the used method.

Microbiological analysis	0.000 (0.0			
Micro-organism	M (*)	UoM	Method	Sampling frequency
Total aerobic plate count	10 ⁵	cfu/g	BAM	Every Batch
Faecal coliforms	<ve 0.1g<="" td=""><td></td><td>BAM</td><td>Every Batch</td></ve>		BAM	Every Batch
Staphylococcus aureus	-ve/0.1g		BAM	Every Batch
Yeasts & Moulds	<10	cfu/g	BAM	Every Batch

Is the analysing firm ISO 17025 or (EN 45001 for EU) qualified?	NA
Is the analysing firm ISO 9001:2000 qualified?	NA

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Nutritional information 9.

Property	Value	UoM
	√ Per 100g	
	□Per 100ml	
Energy	1035	KJ
Energy	247	Kcal
Protein	2.9	gram
Carbohydrates	35.1	gram
-sugars	34.9	gram
-starch	_	gram
- Polyoles		gram
Fat	10.5	gram
-saturated fat	1.9	gram
-mono unsaturated fat	3.0	gram
-poly unsaturated fat	5.2	gram
-cholesterol	Not detected	milligram
-trans fat	0.33	gram
Dietary fibre	4.0	gram
Sodium	2.0	gram

Vitamins and Minerals	Amount	UoM	% of recommended daily intake
			(based on 16.5g serving)
Calcuim	22	mg	0.4% based on 1000mg as
			recommended daily intake
Iron	1.0	mg	1% based on 18mg as
			recommended daily intake
Vit A as beta carotene	Not detected	IU	0% based on 5000 IU
Vit C	0.8	mg	0.2% based on 60 mg

How are the nutritional values obtained?	Analysed by certified laboratory
(literature/ calculated/ analysed by certificied laboratorium)	

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Process description and metal detection 10.

Metal detection	
Is the product metal detected?	Yes
	and montion the critical pentral rejute of the average
Process descripton	and mention the critical control points of the process.
See attached sent you previously.	
or attached complete provides by.	
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11. Packaging and labeling

Preservation of consumer packaging 11.1

Preservation	
Atmosphere packing	No
- which method is used?	NA
Gas packing	No
- which gasses are used?	NA
Vacuum packing	Yes
Pasteurized	Yes
Sterilised	No
Active packaging	No
which kind is used (e.g.oxygen absorber/	NA
sillica / other sorbents.)	

Product storage 11.2

Discribe how to store the product be	fore and after opening.
Storage conditions before opening	Keep away from direct sunlight and store in cool dry condition (25 °C)
Storage conditions after opening	Once opened, use immediately.

Method of preparation 11.3

scribe how consumers must prepare the product. (Cooking instructions)	de la composición dela composición de la composición dela composición dela composición dela composición de la composición de la composición dela compos
e cooking instructions on the packaging.	
e cooking instructions on the packaging.	

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1.4	Product label	
Product I		
Provide I	1&S with a <u>colour</u> copy of the product label and a <u>colour</u> co	py of the Heuschen & Schrouff label
	or photo of your own product label enclosed? of Heuschen & Schrouff label enclosed?	Yes Yes
f possibl	e H&S would like to receive an empty packaging of a consu	umer unit (only from cartons/ plastic)

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11.5 Labeling requirements

The products are properly packed. Each unit must contain a clear readable label. The label must include:

- Name of the product
- List of ingredients starting with the main ingredient
- The amount of an ingredient or a categories of ingredients
- Net Weight
- Best before date or consumer date (Shelf life of the product and storage conditions)
- Declaration of storage, preparation, usage and storage after opening.
- Name of producer importer
- Country of origin
- For alcoholic products: percentage of alcohol
- Batch code or production code
- When the product is gas packed this has to be mentioned on the product
- Whether or not the product contains an active packaging (when applicable), for instance an oxygen absorber
- Labeling Allergens according 2007/68/EG, ANNEX IIIa
- All composed ingredients must be specified in singular ingredients.

Product label	
The product label complies with the requirements above	Yes

12. product safety and possible dangers

Would you be so kind to provide Heuschen & Schrouff OFT with the possible dangers which "can occur" or "are not a possible danger" in your product, we need this information for our HACCP-risk analyses.

Pathogen micro organism		Pesticides	
Salmonella	not a possible danger	Fungicides	can occur
Clostridium	not a possible danger	Herbicides	can occur
Staphylococcus aureus	can occur	Insecticides	can occur
Campylobacter	not a possible danger	Nematicides	can occur
Yersinia	not a possible danger	Rodenticides	can occur
Listeria monocytogenes	not a possible danger	Chloormequat	can occur
Vibrio	not a possible danger	Organofosfates	can occur
Clostridium	not a possible danger	Instant toxic pesticides	not a possible danger
Bacillus cereus	not a possible danger	DDT	not a possible danger
Aeromas	not a possible danger		
Plesiomonas	not a possible danger	Gaseous pesticide media	
Shigella	not a possible danger	Methylbromide	not a possible danger
Miscellaneous entro's	not a possible danger	Fosfine	not a possible danger
Streptococcus	not a possible danger	4	
E-coli	can occur	Heavy metals	
Pseudomonaden	not a possible danger	Lead	not a possible danger
		Cadmium	not a possible danger
Pathogen toxins		Mercury	not a possible danger
Staphylococcus aureus toxin	can occur	Arsenic	not a possible danger
Clostridium botuline toxin	not a possible danger	lodine	not a possible danger
Bacillus cereus toxin	not a possible danger		
E-coli toxin	can occur		
Clostridium perfringens toxin	not a possible danger		
Pseudomonas toxin	not a possible danger		
Salmonella Toxin	not a possible danger		

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Pathogen viruses		Mycotoxins	
Hepatitus A virus	not a possible danger	Ciguatera poisoning	not a possible danger
Hepatitis E virus	not a possible danger	Shellfish toxins	not a possible danger
Rotavirus	not a possible danger	Scombroid poisoning	not a possible danger
Norwalk virus group	not a possible danger	Tetrodotoxin	not a possible danger
Other	not a possible danger	Mushroom toxins	not a possible danger
		Aflatoxins	can occur
Parasitical protozoa		Pyrrolizidine	not a possible danger
Giardia	not a possible danger	Phytohaemagglutinin	not a possible danger
Entamoeba	not a possible danger	Grayanotoxin	not a possible danger
Cryptosporidium	not a possible danger	Citrinine	not a possible danger
Cyclospora	not a possible danger	Ergotalkaloiden	not a possible danger
Anisakis sp	not a possible danger	Fumonisine	not a possible danger
Diphyllobortrium	not a possible danger	Luteoskyrine	not a possible danger
Nanophyetus	not a possible danger	Ochratoxin	not a possible danger
Eustrongylides	not a possible danger	Patuline	not a possible danger
Acanthamoeba	not a possible danger	Penicillineacid	not a possible danger
Ascaris	not a possible danger	Sterigmatocystine	not a possible danger
		Trichlothecenen	not a possible danger
Lubricants		Fusarium	not a possible danger
Oils	not a possible danger	Zearalenone	not a possible danger
Fats	not a possible danger	Ochratoxin A	not a possible danger
Lubricants	not a possible danger		
Cleaning and		Biogenic amine's	
disinfectant	not a possible danger	Histamine	not a possible danger
		Tryptamine	not a possible danger
Indications of the			
authorities		Cadaverine	not a possible danger
Legislation	not a possible danger	Putrescine	not a possible danger
Preservatives	not a possible danger	Spermine	not a possible danger
Irradiated ingredients	not a possible danger	Spermidine	not a possible danger
GMO	not a possible danger		
		Physical dangers	
Miscellaneous		Glass, rocks, wood, metal, etc.	not a possible danger
Migration of packaging	not a possible danger	Bone parts and/or splinters	not a possible danger
Dioxins	not a possible danger	Bolle parts allufor spiriters	not a possible dangel
PAH's		Vermin	
3-MCPD	not a possible danger	Excrement	not a possible danger
Nitrofurans	not a possible danger	Damage of vermin	not a possible danger
Nitrite - Nitrate	not a possible danger not a possible danger	Microbiological contamination	not a possible dariger
SRM	,	of vermin	not a possible danger
Sudan red I, II, III and IV	not a possible danger not a possible danger	OI VEIIIIII	not a possible daliger
Other illegal colours	not a possible danger		
Other megal colours	not a possible datiget		

Please return the **completed** and **signed** product specification to: Heuschen & Schrouff Oriental Foods Trading Attn.: Quality department / New product coordinator Postbus 30202 6370 KE Landgraaf The Netherlands

Fax: +31 (0) 45 - 5338282 Attn: Quality department / New product coordinator

 $\hbox{E-mail: $\underline{$\tt quality@heuschenschrouff.com}$ / $\underline{{\tt viviannemunnix@heuschenschrouff.com}}$$

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